

FIXACER

**Glue cement for STICKING CERAMICS,
whose absorption rate exceeds 3%.
Indoors.**



WARNING

FIXACER should not be used:

- ◆ For EXTERIORS (use **FIXACER + ADIFLEX** or **FIXAFLEX**)
- ◆ On prefabricated walls.
- ◆ On plaster or non-waterproofed plasterboard walls (use **FIXPLACA GYPSUM**).
- ◆ For sticking large tiles or pieces of marble (use **FIXACER + ADIFLEX** or **TECNOFLEX CAPA GRUESA**).
- ◆ For sticking porcelain stoneware (use **FIXSET FLEX** or **FIXAGRES FLEX**).
- ◆ For sticking non-absorbent floor tiles on non-absorbent supports (use **TECNOFLEX** or **FIXAFLEX**).
- ◆ In installations for heating built in the space between floors (use **FIXACER + ADIFLEX** or **FIXAFLEX**)

FIELDS OF APPLICATION

- ◆ Installing ceramic floor tiles and mosaics, whose absorption rate exceeds 3% for flooring and wall coverings, **INSIDE**.
- ◆ Installing ceramic red or white paste floor tiles, ceramic mosaic on paper or mesh, extruded stoneware, etc. on supports of mortar, roughcast and rendering **FIX-REVOCO** type, mosaics, cement asbestos, artificial stone, reinforced floating slabs and already set, **RECRECEM PRE-MIX** type, **PAVIFORT**, waterproof plasterboard, etc.

TECHNICAL SPECIFICATIONS

FIXACER is a white or grey glue cement, made with cement, finely granulated and selected aggregates, and synthetic additives which, mixed with water, give the cement easy workability with a toothed trowel, improving the water retention and high adhesiveness; for pieces whose absorption rate exceeds 3%.



HOW TO USE

◆ Support:

All the supports must always be resistant, solid, free of dust, paint, wax, oil and grease and be perfectly set.

Very absorbent supports or those exposed to the sun in warm periods, should be previously damped to prevent the fast loss of the mixing water.

◆ Preparation of the mixture:

Mix with clean water until it is evenly mixed (6,25 litres of water per sack); use an electric mixer at low revolutions; leave to stand for 2 minutes and remix to obtain a paste that is ready to use.

◆ Application of the mixture:

Preferably use a toothed trowel, with suitably sized teeth for the piece to be applied. You need not damp the pieces before installing them.

Always apply pressure to the tile to ensure that the cement "wets" minimum 80% of the reverse of the ceramic tiles. Tap on the pieces with a rubber mallet. For difficult



applications, exteriors (with **ADIFLEX**) or for sticking pieces that are larger than 30x30, use the double gluing technique. For pieces with dovetails it is also essential. Make sure at all times that a surface layer does not form, using the tips of your fingers. If it does form, re-comb the cement with the toothed trowel (NEVER add more water).

◆ **Sealing joints:**

We recommend using a specific material such as **FIXCOLOR** (fine or thick grain), or **EUROCOLOR FLEX** or **CERPOXI** or **PROFESSIONAL PX**.

Apply **SELLASTIC** or **SILICONA NEUTRA** to expansion joints.



CONSUMPTION:		
Mosaic of up to 5 x 5 cm:	3 mm toothed trowel.	approx. 2.4 Kg./m ²
Floor tiles of up to 15 x 15 cm:	6 mm toothed trowel.	approx. 2.5-3.0 Kg./m ²
Large sized floor tiles:	10 mm toothed trowel.	approx. 4.0 Kg./m ²

TECHNICAL DATA	
DIRECTIVES	EN 12.004
PRODUCT	
• Type:	C1 T - with porous tiles: normal setting cementitious adhesive for indoor flooring and wall coverings. Mixed with ADIFLEX is suitable for exterior use .
• Density in powder:	1.5 g/cm ³
• Toxicity:	irritant, avoid contact with skin and eyes
APPLICATION	
• Mixing water:	6.25 litres per 25-kg sack.
• Density of the mixture:	1.4 g/cm ³
• Temperature of application:	+ 5°C to + 35 °C
• Open time:	20 min.
• Waiting time:	30 min.
• Useful life:	1 hour
• Thickness of layer:	< 10 mm.
• Grouting after:	24 hours
• Can be walked on after:	48 hours
PERFORMANCE PROPERTIES	
• Resistance to damp:	excellent
• Resistance to ageing:	excellent
• Resistance to solvents:	excellent
• Flexibility:	normal
• Initial adhesion:	≥ 0.5 N/mm ²
• Adhesion after immersion in water:	≥ 0.5 N/mm ²
• Adhesion after ageing through heat:	≥ 0.5 N/mm ²
• Adhesion after freezing-thawing cycles:	≥ 0.5 N/mm ²
• Pot life: adhesion (20 min):	≥ 0.5 N/mm ²
STORING	
• In covered, dry, ventilated places:	12 months
PRESENTATION	
• Supplied in:	25-kg sacks, in Grey and White